

29



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5325-5

Job Sheet 180055



Part No: D5325-5

Job Qty: 12 ea

Part Name: Foot



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 5 IPP REV:A 15.12.15 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/13/18	0.00	0.00	Start Up Machining-4		 DAS 62 18/8/18 9-89 AUG 2 0 2018 DAS 21 9-89
110	Bandsaw	12 pcs		7/13/18	0.00	0.89	Bandsaw1		
120	Mill Conv	12 pcs		7/13/18	0.00	10.17	Mill Conv 1		
130	QC	12 pcs		7/13/18	0.00	0.00	QC2		
140	QC	12 pcs		7/13/18	0.00	0.00	QC8 Machining-4		
150	Packaging	12 pcs		7/13/18	0.00	0.00	Packaging3-2		
160	QC21-SA	12 Ea		7/13/18	0.00	0.00	QC21		

Part Op 110 - Cut blank at 1.90"

Descriptions: 120 - USE DT10216 TO MILL 45DEG

150 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.500X0.500	304 Bar .500 X .500	1.8960 ft (.158 ea)	90-Start up Operation	M133721

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.500X0.500	2	3	0

Part Specifications

Specifications could not be found.

Plex 6/28/18 9:53 AM Dart.lajeunesse.marie



Container No: S101519



Part: D5325-5

Job No: 180055

Serial No/Batch: S101519

Revision:

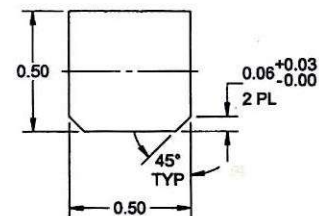
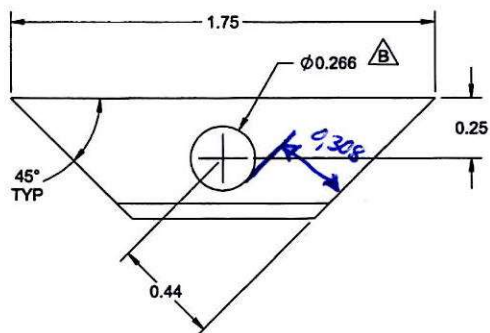
Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/13/18



D5325-5 FOOT B

NOTES:

- 1) MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
PER ASTM A276 OR ASTM A240
REF DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.08 lbs

RELEASED
2017-03-22

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	DD	D5325	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	RIB ASSEMBLY	NTS
DATE	17.02.09	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

630-915 / 8-915